



Dart Aerospace Ltd.
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D5336-043
Job Sheet 182853



Part No: D5336-043

Job Qty: 1 ea

Part Name: Basket Lid Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/27/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B SHEETS 4,6,7,8 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/27/18	9/27/18	0.00	0.00	Start Up Large Fab-6		CC
100	Large Fab	1 pcs	9/27/18	9/27/18	0.00	6.59	Large Fab 1		CC
110	QC	1 pcs	9/27/18	9/27/18	0.00	0.00	QC9		CPL
120	QC	1 pcs	9/27/18	9/27/18	0.00	0.00	QC5		BL 18-10-2
130	Powdercoat	1 pcs	9/27/18	9/27/18	0.00	0.13	Powdercoat4		W 18-10-2
140	HandFinish	1 pcs	9/27/18	9/27/18	0.00	0.90	HandFinish3		AP 18-10-2
150	QC	1 pcs	9/27/18	9/27/18	0.00	0.00	QC3		W 18-10-2
160	Packaging	1 pcs	9/27/18	9/27/18	0.00	0.00	Packaging3-2		W 18-10-2
170	QC21-SA	1 Ea	9/27/18	9/27/18	0.00	0.00	QC21		21 OCT 02 2018

Part Op 100 - 1- Assemble ribs , weld as per dwg D5336 using DT10196 2- Weld hinge (2) and locking brackets as per dwg
Descriptions: D5336 ***inspect before welding mesh*** 3- Cut mesh as per dwg D5334-3 4- Tack weld mesh on basket as per dwg
D5336 ***Make sure to place mesh correctly on lid, check with label plate before tacking mesh***

130 - *** Mask holes and sides of hinge prior to powdercoat*** Start Time: 10:00 Oven Temperature: 320°

Finish Time: 11:00

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4016-3	Hinge Half, Lid	2 Ea (2 ea)	90-Start up Operation	5109117
D5332-043	Rib Assembly	1 Ea (1 ea)	90-Start up Operation	5064682
D5332-11	Rib	1 Ea (1 ea)	90-Start up Operation	5064924
D5332-15	Rib	1 Ea (1 ea)	90-Start up Operation	5090600
D5332-17	Rib	2 Ea (2 ea)	90-Start up Operation	505108691
D5332-7	Rib	1 Ea (1 ea)	90-Start up Operation	5064984
D5332-9	Rib	1 Ea (1 ea)	90-Start up Operation	5065007
D5333-1	Locking Bracket	1 Ea (1 ea)	90-Start up Operation	159811
M304EX0.75-16F	Expanded Metal Flat SS	4.8000 sf (4.8 ea)	90-Start up Operation	5093684

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4016-3	2	0	0
	D5332-043	1	5	0
	D5332-11	1	1	0
	D5332-15	1	7	0
	D5332-17	2	0	0
	D5332-7	1	1	0
	D5332-9	1	1	0
	D5333-1	1	3	0
	M304EX0.75-16F	5	1,574	0

Part Specifications

Specifications could not be found.

Plex 9/5/18 9:14 AM dart.white.jesse

Master Unit 005361



Job No 182853



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Container No: S110422



Part: D5336-043

Job No: 182853

Serial No/Batch: S110422

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/17/10